

ESS 484

Bottom lockstitch machine “blake”



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The brand new two thread sewing machine model ESS 484, with a new patented device has not more obstacles transport any type of material (leather, rubber, synthetic).

Performance:

- Electronic motor 400V. three phase.
- Minimum speed working adaptable to any type of material from 120 stitch/min. to 250 stitch/min.
- Maximum speed from 400 stitch/min. to 900 stitch/min.
- Needle Stop function inside the material for permit easy rotation around the square toe.
- Last point closing function in manual or automatic mode by Brushless motor. All setting by touchscreen parameter.
- Automatically and cyclical lubrication programmable by touchscreen.
- Adjustable needle (patented system) to allow perfect alignment rectilinear of the sequence stitching points avoiding the “tear” in insole means increasing quality and confort.
- Led spotlights for a perfect work area lighting.
- Sensitivity in the regulation of thread to get a better stitching working on different thickness.
- Auto adaptation of foot pressure working on the soles or leather or very thin rubber.
- Double foot bar for shoe transport:
 1. For facilitate transport on rubber sole.
 2. Ability to use the new foot with special tools for creating the slitting channeling, grooving channeling, live-up leather lip.



Setting By Keyboard:

Delay to start the stitching after that the presser foot will be down.
 Presser foot delay to lift after finish the stitching. Shoe counter, bobbin and wax pot temperature control, all kind of parameter setting.

Technical Data:

Machine width: 86cm.
 Machine depth: 78cm.
 Machine height: 171cm.
 Machine net weight: 460 Kg.
 Daily overage production: 900/1200 pairs
 Speed (stitches/minute): 129/900 Rpm.
 Horn height: 48 cm.
 Stitch length: 2715mm
 Bobbin diameter: 0.6 /1.2 mm.
 Maximum stitching thickness: 33mm.
 Automatic bobbin winder device - Semi-automatic bobbin ejector ,
 Last stitching closing device (for grooving channeling).

